

VLT[®] 6000 Series

Variable Frequency Drive Specification

Part 1 General

1.01 Section Includes

- A. Variable Frequency Drives (VFDs)

1.02 Related Work

1.03 References

- A. UL 508
- B. NEC
- C. Canadian Underwriters Laboratory (C-UL)

Part 2 Products

2.01 Manufacturers

- A. Danfoss Graham VLT 6000 Series

2.02 General

- A. Furnish complete variable frequency VFDs as specified herein for the fans and pumps designated on the drawing schedules to be variable speed. All standard and optional features shall be included within the VFD enclosure, unless otherwise specified. VFD shall be housed in a metal NEMA 1 enclosure, or other NEMA type according to the installation and operating conditions at the job site. The VFD's UL listing shall allow mounting in plenum or other air handling compartments. If a NEMA 12 enclosure is required for the plenum rating, the manufacturer must supply a NEMA 12 rated VFD.
- B. The VFD shall convert incoming fixed frequency three-phase AC power into a variable frequency and voltage for controlling the speed of three-phase AC motors. The motor current shall closely approximate a sine wave. Motor voltage shall be varied with frequency to maintain desired motor magnetization current suitable for centrifugal pump and fan control and to eliminate the need for motor derating.
- C. With the motor's rated voltage applied to the VFD input, the VFD shall allow the motor to produce full rated power at rated amps, RMS fundamental volts, and speed without using the motor's service factor. VFDs utilizing sine weighted/coded modulation (with or without 3rd harmonic injection) must provide data verifying that the motors will not draw more than full load current during full load and full speed operation.
- D. The VFD shall include an input full-wave bridge rectifier and maintain a fundamental power factor near unity regardless of speed or load.

- E. The VFD and options shall be tested to ANSI/UL Standard 508. The complete VFD, including all specified options, shall be assembled by the manufacturer, which shall be UL-508 certified for the building and assembly of option panels. Assembly of the option panels by a third-party panel shop is not acceptable. The appropriate UL stickers shall be applied to both the VFD and option panel, in the case where these are not contained in one panel. When these VFDs are to be located in Canada, CSA or C-UL certifications shall apply. Both VFD and option panel shall be manufactured in ISO 9001 certified facilities.
- F. The VFD shall have DC link reactors on both the positive and negative rails of the DC bus to minimize power line harmonics. VFDs without DC link reactors shall provide a minimum 3% impedance line reactor.
- G. The VFD's full load amp rating shall meet or exceed NEC Table 430-150. The VFD shall be able to provide full rated output current continuously, 110% of rated current for 60 seconds and 160% of rated current for up to 0.5 second while starting.
- H. The VFD shall be able to provide full torque at any selected frequency from 28 Hz to base speed to allow driving direct drive fans without derating.
- I. An automatic energy optimization selection feature shall be provided standard in the VFD. This feature shall automatically and continually monitor the motor's speed and load and adjust the applied voltage to maximize energy savings and provide up to an additional 3% to 10% energy savings.
- J. Input and output power circuit switching shall be able to be accomplished without interlocks or damage to the VFD. Switching rate may be up to 1 time per minute on the input and unlimited on the output.
- K. An automatic motor adaptation test algorithm shall measure motor stator resistance and reactance to optimize performance and efficiency. It shall not be necessary to run the motor or de-couple the motor from the load to run the test.
- L. Galvanic and/or optical isolation shall be provided between the VFD's power circuitry and control circuitry to ensure operator safety and to protect connected electronic control equipment from damage caused by voltage spikes, current surges, and ground loop currents. VFDs not including either galvanic or optical isolation on both analog I/O and discrete I/O shall include additional isolation modules.
- M. VFD shall minimize the audible motor noise through the used of an adjustable carrier frequency. The carrier frequency shall be automatically adjusted to optimize motor and VFD efficiencies while reducing motor noise.
- N. PROTECTIVE FEATURES
 - 1) A minimum of Class 20 I²t electronic motor overload protection for single motor applications and thermal-mechanical overloads for multiple motor applications shall be provided.
 - 2) Protection against input transients, loss of AC line phase, output short circuit, output ground fault, overvoltage, undervoltage, VFD overtemperature and motor overtemperature. The VFD shall display all faults in plain English. Codes are not acceptable.

- 3) Protect VFD from sustained power or phase loss. The VFD shall provide full rated output with an input voltage as low as 90% of the nominal. The VFD will continue to operate with reduced output with an input voltage as low as 164 V AC for 208/230 volt units, 313 V AC for 460 volt units, and 394 volts for 600 volt units.
- 4) The VFD shall incorporate a motor preheat circuit to keep the motor warm and prevent condensation build up in the stator.
- 5) VFD package shall include semi-conductor rated input fuses to protect power components.
- 6) To prevent breakdown of the motor winding insulation, the VFD shall be designed to comply with IEC Part 34-17. Otherwise the VFD manufacturer must ensure that inverter rated motors are supplied.
- 7) VFD shall include a "signal loss detection" circuit to sense the loss of an analog input signal such as 4 to 20 mA or 2 to 10 V DC, and shall be programmable to react as desired in such an instance.
- 8) VFD shall function normally when the keypad is removed while the VFD is running and continue to follow remote commands. No warnings or alarms shall be issued as a result of removing the keypad.
- 9) VFD shall catch a rotating motor operating forward or reverse up to full speed.
- 10) VFD shall be rated for 100,000 amp interrupting capacity (AIC).
- 11) VFD shall include current sensors on all three output phases to detect and report phase loss to the motor. The VFD will identify which of the output phases is low or lost.
- 12) VFD shall continue to operate without faulting until input voltage reaches 300 V AC on 208/230 volt units, 539 V AC on 460 volt units, and 690 volts on 600 volt units.

O. INTERFACE FEATURES

- 1) Hand/Start, Off/Stop and Auto/Start selector switches shall be provided to start and stop the VFD and determine the speed reference.
- 2) The VFD shall be able to be programmed to provide a 24 V DC output signal to indicate that the VFD is in Auto/Remote mode.
- 3) The VFD shall provide digital manual speed control. Potentiometers are not acceptable.
- 4) Lockable, alphanumeric backlit display keypad can be remotely mounted up to 10 feet away using standard 9-pin cable.
- 5) The keypads for all sizes of VFDs shall be identical and interchangeable.
- 6) To set up multiple VFDs, it shall be possible to upload all setup parameters to the VFD's keypad, place that keypad on all other VFDs in turn and download the setup parameters to each VFD. To facilitate setting up VFDs of various sizes, it shall be possible to download from the keypad only size independent parameters.

- 7) Display shall be programmable to display in 9 languages including English, Spanish and French.
- 8) The display shall have four lines, with 20 characters on three lines and eight large characters on one line.
- 9) A red FAULT light, a yellow WARNING light and a green POWER-ON light shall be provided. These indications shall be visible both on the keypad and on the VFD when the keypad is removed.
- 10) A quick setup menu with factory preset typical HVAC parameters shall be provided on the VFD eliminating the need for macros.
- 11) The VFD shall include a standard EIA-485 communications port and capabilities to be connected at a future date to a Johnson Controls N2 Metasys or Siemens FLN system at no additional cost to the owner. The connection shall be software selectable by the user.
- 12) As a minimum, the following points shall be controlled and/or accessible:
 - a. VFD Start/Stop
 - b. Speed reference
 - c. Fault diagnostics
 - d. Meter points
 - (1) Motor power in HP
 - (2) Motor power in kW
 - (3) Motor kW-hr
 - (4) Motor current
 - (5) Motor voltage
 - (6) Hours run
 - (7) Feedback signal #1
 - (8) Feedback signal #2
 - (9) DC link voltage
 - (10) Thermal load on motor
 - (11) Thermal load on VFD
 - (12) Heatsink temperature

- 13) Four additional Form C 230 volt programmable relays shall be available for factory or field installation within the VFD.
- 14) LonWorks communication shall be available for factory or field installation within the VFD.
- 15) Two set-point control interface (PID control) shall be standard in the unit. VFD shall be able to look at two feedback signals, compare with two set-points and make various process control decisions.
- 16) Floating point control interface shall be provided to increase/decrease speed in response to contact closures.
- 17) Four simultaneous displays shall be available. They shall include frequency or speed, run time, output amps and output power. VFDs unable to show these four displays simultaneously shall provide panel meters.
- 18) Sleep mode shall be provided to automatically stop the VFD when its speed drops below set "sleep" level for a specified time. The VFD shall automatically restart when the speed command exceeds the set "wake" level.
- 19) The sleep mode shall be functional in both follower mode and PID mode.
- 20) Run permissive circuit shall be provided to accept a "system ready" signal to ensure that the VFD does not start until dampers or other auxiliary equipment are in the proper state for VFD operation. The run permissive circuit shall also be capable of sending an output signal as a start command to actuate external equipment before allowing the VFD to start.
- 21) The following displays shall be accessible from the control panel in actual units: Reference Signal Value in actual units, Output Frequency in Hz or percent, Output Amps, Motor HP, Motor kW, kWhr, Output Voltage, DC Bus Voltage, VFD Temperature in degrees, and Motor Speed in engineering units per application (in GPM, CFM, etc.). VFD will read out the selected engineering unit either in a linear, square or cubed relationship to output frequency as appropriate to the unit chosen.
- 22) The display shall be programmed to read in inches of water column (in-wg) for an air handler application, pressure per square inch (psi) for a pump application, and temperature (°F) for a cooling tower application.
- 23) VFD shall be able to be programmed to sense the loss of load and signal a no load/broken belt warning or fault.
- 24) If the temperature of the VFD's heat sink rises to 80°C, the VFD shall automatically reduce its carrier frequency to reduce the heat sink temperature. If the temperature of the heat sink continues to rise the VFD shall automatically reduce its output frequency to the motor. As the VFD's heat sink temperature returns to normal, the VFD shall automatically increase the output frequency to the motor and return the carrier frequency to its normal switching speed.
- 25) The VFD shall have temperature controlled cooling fans for quiet operation and minimized losses.

- 26) The VFD shall store in memory the last 10 faults and related operational data.
- 27) Eight programmable digital inputs shall be provided for interfacing with the systems control and safety interlock circuitry.
- 28) Two programmable relay outputs, one Form C 240 V AC, one Form A 30 V AC, shall be provided for remote indication of VFD status.
- 29) Three programmable analog inputs shall be provided and shall accept a direct-or-reverse acting signal. Analog reference inputs accepted shall include two voltage (0 to 10 V DC, 2 to 10 V DC) and one current (0 to 20 mA, 4 to 20 mA) input.
- 30) Two programmable 0 to 20 mA analog outputs shall be provided for indication of VFD status. These outputs shall be programmable for output speed, frequency, current and power. They shall also be programmable to provide a selected 24 V DC status indication.
- 31) Under fire mode conditions, the VFD shall be able to be programmed to automatically default to a preset speed.

P. ADJUSTMENTS

- 1) VFD shall have an adjustable carrier frequency in steps of not less than 0.1 kHz to allow tuning the VFD to the motor.
- 2) Sixteen preset speeds shall be provided.
- 3) Four acceleration and four deceleration ramps shall be provided. Accel and decel time shall be adjustable over the range from 0 to 3,600 seconds to base speed. The shape of these curves shall be automatically contoured to ensure no-trip acceleration and deceleration.
- 4) Four current limit settings shall be provided.
- 5) If the VFD trips on one of the following conditions, the VFD shall be programmable for automatic or manual reset: undervoltage, overvoltage, current limit and inverter overload.
- 6) The number of restart attempts shall be selectable from 0 through 20 or infinitely and the time between attempts shall be adjustable from 0 through 600 seconds.
- 7) An automatic "on delay" may be selected from 0 to 120 seconds.

Q. BYPASS

- 1) Provide a manual 3-contactor bypass consisting of a door interlocked main fused disconnect padlockable in the off position, a built-in motor starter and a four position DRIVE/OFF/BYPASS/TEST switch controlling three contactors. In the DRIVE position, the motor is operated at an adjustable speed from the VFD. In the OFF position, the motor and VFD are disconnected. In the BYPASS position, the motor is operated at full speed from the AC power line and power is disconnected from the VFD so that service can be performed. In the TEST position, the motor is operated at full speed from the AC line power while power is applied to the input of the VFD. This allows the VFD to be given an operational test while continuing to run the motor at full speed in bypass.

In case of an external safety fault, a customer supplied normally closed dry contact shall be able to stop the motor whether in DRIVE or BYPASS mode.

- 2) Service personnel shall be able to defeat the main power disconnect and open the bypass enclosure without disconnecting power. This shall be accomplished through the use of a specially designed tool and mechanism while meeting all local and national code requirements for safety.

R. SERVICE CONDITIONS

- 1) Ambient temperature, -10 to 40°C (14 to 104°F).
- 2) 0 to 95% relative humidity, non-condensing.
- 3) Elevation to 3,300 feet without derating.
- 4) AC line voltage variation, -10 to +10% of nominal with full output.
- 5) No side clearance shall be required for cooling of any units. All power and control wiring shall be done from the bottom.

S. QUALITY ASSURANCE

- 1) To ensure quality and minimize infantile failures at the jobsite, the complete VFD shall be tested by the manufacturer. The VFD shall operate a dynamometer at full load and speed and shall be cycled during the test.
- 2) All optional features shall be functionally tested at the factory for proper operation.

T. SUBMITTALS

- 1) Submit manufacturer's performance data including dimensional drawings, power circuit diagrams, installation and maintenance manuals, warranty description, VFD's FLA rating, certification agency file numbers and catalog information.
- 2) The specification lists the minimum VFD performance requirements for this project. Each supplier shall list any exceptions to the specification. If no departures from the specification are identified, the supplier shall be bound by the specification.
- 3) Harmonic filtering. The seller shall, with the aid of the buyer's electrical power single line diagram, providing the data required by IEEE-519, perform an analysis to initially demonstrate the supplied equipment will meet the IEEE standards after installation. If, as a result of the analysis, it is determined that additional filter equipment is required to meet the IEEE recommendations, then the cost of such equipment shall be included in the bid. A harmonic analysis shall be submitted with the approval drawings to verify compliance with the latest version of IEEE-519 voltage and current distortion limits as shown in table 10.2 and 10.3 at the point of common coupling (PCC). The PCC shall be defined as the consumer-utility interface or primary side of the main distribution transformer.

Part 3 Execution

3.01 Start-up Service

A. The manufacturer shall provide start-up commissioning of the VFD and its optional circuits by a factory certified service technician who is experienced in start-up and repair services. Sales personnel and other agents who are not factory certified shall not be acceptable as commissioning agents. Start-up services shall include checking for verification of proper operation and installation for the VFD, its options and its interface wiring to the building automation system.

B. WARRANTY

1) The VFD shall be warranted by the manufacturer for a period of 36 months from date of shipment. The warranty shall include parts, labor, travel costs and living expenses incurred by the manufacturer to provide factory authorized on-site service. The warranty shall be provided by the VFD manufacturer.

3.02 Examination

A. Contractor to verify that job site conditions for installation meet factory recommended and code-required conditions for VFD installation prior to start-up, including clearance spacing, temperature, contamination, dust, and moisture of the environment. Separate conduit installation of the motor wiring, power wiring, and control wiring, and installation per the manufacturer's recommendations shall be verified.

B. The VFD is to be covered and protected from installation dust and contamination until the environment is cleaned and ready for operation. The VFD shall not be operated while the unit is covered.

END OF SECTION

4/02



Danfoss Graham
Division of Danfoss Inc.

8800 W. Bradley Road
P. O. Box 245041
Milwaukee, WI 53224-9541
Phone: 414/355-8800 Fax: 414/355-6117
Toll Free: 800/621-8806
E-Mail: graham@grahamdrives.com
Website: www.namc.danfoss.com
